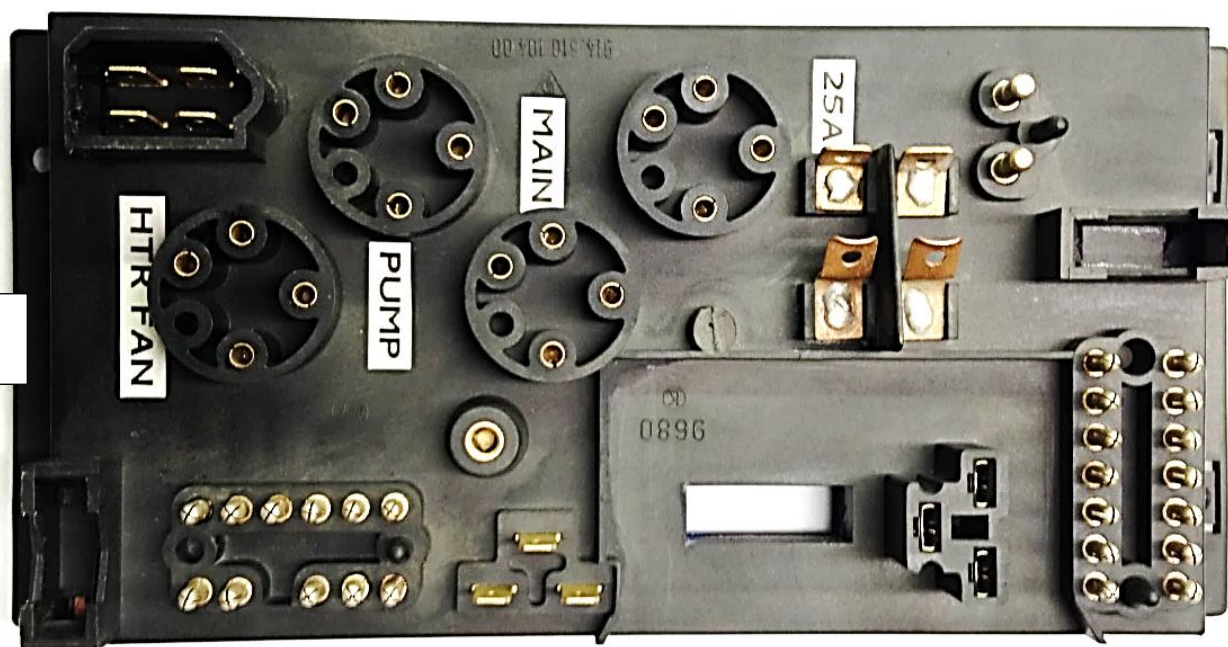


**Before**



**After**



**Gently Bead  
Blasted Prior to  
soldering Each  
Connection**



**Waterproof  
Rubberized  
Coating**

